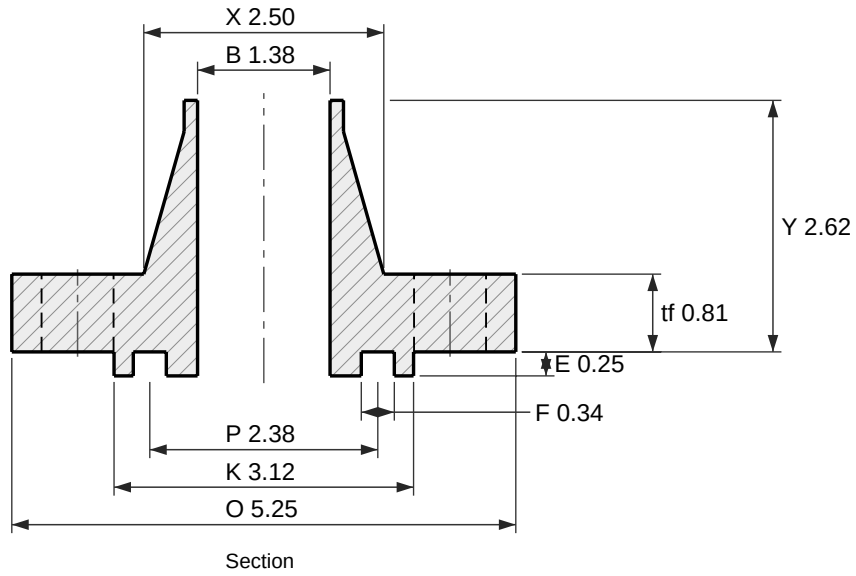
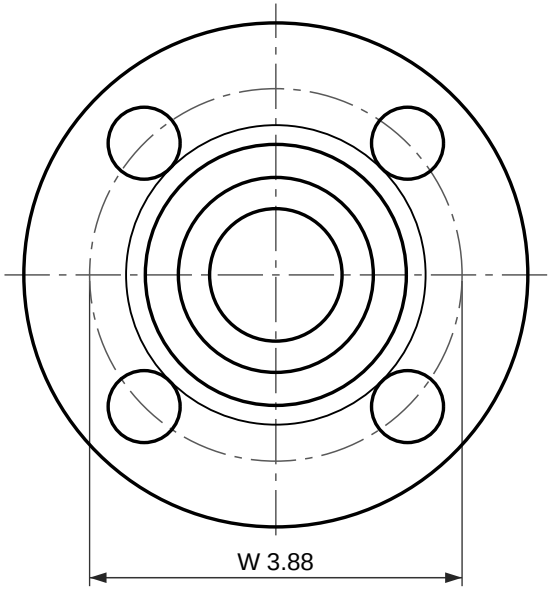
Bore B and approx. weight by pipe schedule

Schedule	B, in (mm)	CS lb (kg)	SS lb (kg)
Sch 5S / Sch 5	1.530 (38.9)	5.1 (2.3)	5.2 (2.3)
Sch 10S / Sch 10	1.442 (36.6)	5.2 (2.4)	5.3 (2.4)
Sch 30	1.426 (36.2)	5.3 (2.4)	5.4 (2.4)
Sch 40S / STD / Sch 40	1.380 (35.1)	5.4 (2.4)	5.5 (2.5)
Sch 80S / XS / Sch 80	1.278 (32.5)	5.5 (2.5)	5.6 (2.6)
Sch 160	1.160 (29.5)	5.7 (2.6)	5.8 (2.6)
XXS	0.896 (22.8)	6.1 (2.8)	6.2 (2.8)

B = A - 2 x pipe wall (ASME B36.10M and B36.19M).
CS carbon steel, 7.85 g/cm3. SS stainless steel 316L, 8.0 g/cm3; 304L (7.9 g/cm3) weighs about 1% less.
Calculated from the dimensions as the standard gives them, with no allowance for tolerance.



Section



4 holes Ø0.75
Face view

Weld neck flange, ASME B16.5 Class 400 RJ

NPS 1-1/4 (DN 32)

Dimensions per ASME B16.5-2025, inches and millimetres as the standard's own tables give them. Note 5 of the Class 400 table: use the Class 600 dimensions in this size.
Ring joint facing to ASME B16.5 Table 5, ring and groove number R18, which is the Class 600 ring (Table 5 asks for it in this size of Class 400). The raised portion stands E above the flange, the same as the depth of the groove, so the bottom of the groove is level with the flange face. Ring joint gasket dimensions are to ASME B16.20 (clause 6.11.1).
tf and Y are the ASME B16.5 dimension, measured without the raised portion; the tf + E and Y + E rows are the same flange measured over the facing.
Bore B to suit the pipe schedule: see the table. Other walls to order.
ASME B16.5 gives Class 400 the same dimensions as Class 600 in NPS 1-1/4; only the marking differs.
Reference drawing. The purchase order and ASME B16.5 govern. Check the latest edition.
Generated at rajendradatacenter.us/flanges/ring-type-joint/

Dimension	in	mm
O Outside diameter	5.25	133
K Diameter of the raised portion	3.12	79.2
E Depth of the groove, and the raised portion	0.25	6.35
P Pitch diameter of the groove	2.38	60.33
F Width of the groove	0.34	8.74
r Radius at the bottom of the groove	0.03	0.8
tf Thickness (min), without the raised portion	0.81	20.6
tf + E Thickness over the raised portion	1.06	27
Y Length through hub, without the raised portion	2.62	67
Y + E Length through hub, over the raised portion	2.87	73.4
X Hub diameter at base	2.50	64
A Hub diameter at weld end (pipe OD)	1.66	42.2
W Bolt circle diameter	3.88	98.6
h Bolt holes, 4 off	0.75	19.1

4 stud bolts of 5/8 in; holes 0.75 in (19.1 mm)

RAJENDRA INDUSTRIAL CORPORATION
rajendradatacenter.us
Drawing RIC-B165-WN400RJ-1.25
Scale 1:2 on Letter
Units: inches (mm)
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