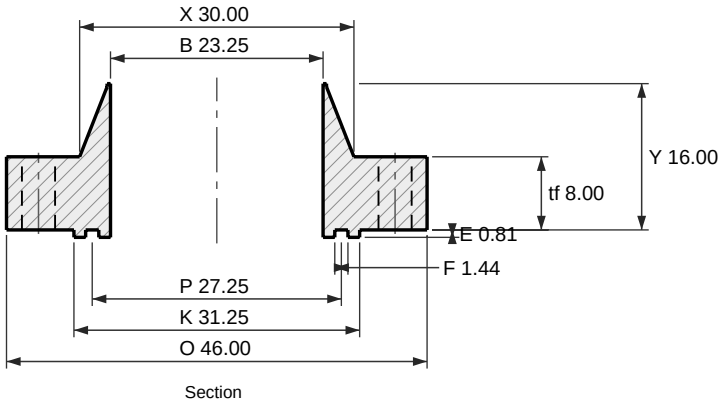
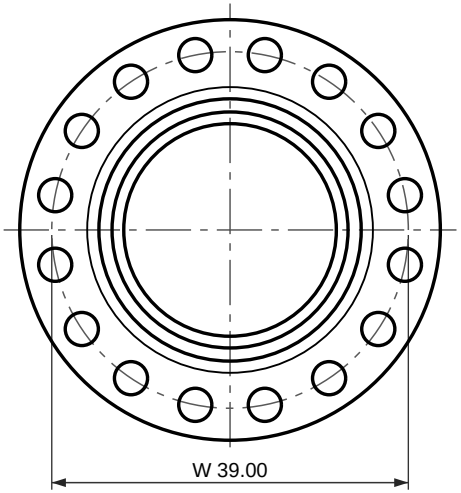
### Bore B and approx. weight by pipe schedule

| Schedule | B, in (mm) | CS lb (kg) | SS lb (kg) |
|---|---|---|---|
| Sch 5S / Sch 5 | 23.564 (598.5) | 2757 (1251) | 2810 (1274) |
| Sch 10S / Sch 10 | 23.500 (596.9) | 2768 (1256) | 2821 (1280) |
| Sch 20 / Sch 40S / STD | 23.250 (590.6) | 2812 (1276) | 2866 (1300) |
| Sch 80S / XS | 23.000 (584.2) | 2855 (1295) | 2910 (1320) |
| Sch 30 | 22.876 (581.1) | 2877 (1305) | 2932 (1330) |
| Sch 40 | 22.624 (574.6) | 2920 (1324) | 2975 (1350) |
| Sch 60 | 22.062 (560.4) | 3014 (1367) | 3071 (1393) |
| Sch 80 | 21.562 (547.7) | 3095 (1404) | 3155 (1431) |
| Sch 100 | 20.938 (531.8) | 3195 (1449) | 3256 (1477) |
| Sch 120 | 20.376 (517.6) | 3282 (1489) | 3344 (1517) |
| Sch 140 | 19.876 (504.9) | 3357 (1523) | 3421 (1552) |
| Sch 160 | 19.312 (490.5) | 3440 (1560) | 3505 (1590) |

B = A - 2 x pipe wall (ASME B36.10M and B36.19M).
CS carbon steel, 7.85 g/cm3. SS stainless steel 316L, 8.0 g/cm3; 304L (7.9 g/cm3) weighs about 1% less.
Calculated from the dimensions as the standard gives them, with no allowance for tolerance.



Section



16 holes Ø3.62
Face view

# Weld neck flange, ASME B16.5 Class 1500 RJ

NPS 24 (DN 600)

Dimensions per ASME B16.5-2025, inches and millimetres as the standard's own tables give them.
Ring joint facing to ASME B16.5 Table 5, ring and groove number R79. The raised portion stands E above the flange, the same as the depth of the groove, so the bottom of the groove is level with the flange face. Ring joint gasket dimensions are to ASME B16.20 (clause 6.11.1).
tf and Y are the ASME B16.5 dimension, measured without the raised portion; the tf + E and Y + E rows are the same flange measured over the facing.
Bore B to suit the pipe schedule: see the table. Other walls to order.
Reference drawing. The purchase order and ASME B16.5 govern. Check the latest edition.
Generated at rajendradatacenter.us/flanges/ring-type-joint/

| Dimension | in | mm |
|---|---|---|
| O Outside diameter | 46.00 | 1168 |
| K Diameter of the raised portion | 31.25 | 794 |
| E Depth of the groove, and the raised portion | 0.81 | 20.62 |
| P Pitch diameter of the groove | 27.25 | 692.15 |
| F Width of the groove | 1.44 | 36.53 |
| r Radius at the bottom of the groove | 0.09 | 2.3 |
| tf Thickness (min), without the raised portion | 8.00 | 203.2 |
| tf + E Thickness over the raised portion | 8.81 | 223.8 |
| Y Length through hub, without the raised portion | 16.00 | 406 |
| Y + E Length through hub, over the raised portion | 16.81 | 426.6 |
| X Hub diameter at base | 30.00 | 762 |
| A Hub diameter at weld end (pipe OD) | 24.00 | 609.6 |
| W Bolt circle diameter | 39.00 | 990.6 |
| h Bolt holes, 16 off | 3.62 | 92.1 |

16 stud bolts of 3-1/2 in; holes 3.62 in (92.1 mm)

RAJENDRA INDUSTRIAL CORPORATION
rajendradatacenter.us
Drawing RIC-B165-WN1500RJ-24
Scale 1:21 on Letter
Units: inches (mm)
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